



CGM ANCHORING CEMENT REFERENCE GUIDE

	POR-ROK® ANCHORING CEMENT	SUPER POR-ROK® ANCHORING CEMENT
CEMENTITIOUS BASE	GYPSUM CEMENT	PORTLAND CEMENT
WORKING TIME	10 MINUTES	10 MINUTES
FINAL SET	20-30 MINUTES	20-30 MINUTES
INTERIOR USE	YES	YES
EXTERIOR USE	***ONLY WITH A SEALER*** CANNOT TOLERATE STANDING WATER	YES
USE WITH ALUMINUM POSTS	YES	****ONLY IF ALUMINUM IS COMPLETELY COATED INSIDE AND OUT. COATING MUST BE INTACT WITH NO DEFECTS****
POURABILITY	EXCELLENT	VERY GOOD
STRENGTH	1 HOUR - 5000 PSI	3 HOUR - 2100 PSI
	1 DAY - 5300 PSI	1 DAY - 4500 PSI
	7 DAYS - 6800 PSI	7 DAYS - 5600 PSI
	28 DAYS - 9000 PSI	28 DAYS - 7200 PSI
<p>NOTES:</p> <ol style="list-style-type: none"> 1. NEVER OVERWATER PRODUCT MIXES AND MAKE SURE THE WATER IS MEASURED PRECISELY. 2. CAUTION: WHEN USING SUPER POR-ROK ON "COATED" ALUMINUM RAILINGS IT IS CRUCIAL TO ENSURE THE COATING IS NOT SCRATCHED OR MISSING FROM THE RAILING AS ANY EXPOSED ALUMINUM WILL CAUSE FAILURES. 		