



CGM ANCHORING CEMENT REFERENCE GUIDE

| | POR-ROK® ANCHORING CEMENT | SUPER POR-ROK® ANCHORING CEMENT |
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| CEMENTITIOUS BASE | GYPSUM CEMENT | PORTLAND CEMENT |
| WORKING TIME | 10 MINUTES | 10 MINUTES |
| FINAL SET | 20-30 MINUTES | 20-30 MINUTES |
| INTERIOR USE | YES | YES |
| EXTERIOR USE | ***ONLY WITH A SEALER*** CANNOT TOLERATE STANDING WATER | YES |
| USE WITH ALUMINUM POSTS | YES | ****ONLY IF ALUMINUM IS COMPLETELY COATED INSIDE AND OUT. COATING MUST BE INTACT WITH NO DEFECTS**** |
| POURABILITY | EXCELLENT | VERY GOOD |
| STRENGTH | 1 HOUR - 5000 PSI | 3 HOUR - 2100 PSI |
| | 1 DAY - 5200 PSI | 1 DAY - 4500 PSI |
| | 7 DAYS - 6800 PSI | 7 DAYS - 5600 PSI |
| | 28 DAYS - 9000 PSI | 28 DAYS - 7200 PSI |
| NOTES: | | |
| <p>1. NEVER OVERWATER PRODUCT MIXES AND MAKE SURE THE WATER IS MEASURED PRECISELY.</p> <p>2. CAUTION: WHEN USING SUPER POR-ROK ON "COATED" ALUMINUM RAILINGS IT IS CRUCIAL TO ENSURE THE COATING IS NOT SCRATCHED OR MISSING FROM THE RAILING AS ANY EXPOSED ALUMINUM WILL CAUSE FAILURES.</p> | | |