### CGM ANCHORING CEMENT REFERENCE GUIDE

**POR-ROK® ANCHORING CEMENT**  |  **SUPER POR-ROK® ANCHORING CEMENT**
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CEMENTITIOUS BASE | GYPSUM CEMENT | PORTLAND CEMENT
WORKING TIME | 10 MINUTES | 10 MINUTES
FINAL SET | 20-30 MINUTES | 20-30 MINUTES
INTERIOR USE | YES | YES
EXTERIOR USE | ***ONLY WITH A SEALER*** CANNOT TOLERATE STANDING WATER | YES
USE WITH ALUMINUM POSTS | YES | ****ONLY IF ALUMINUM IS COMPLETELY COATED INSIDE AND OUT. COATING MUST BE INTACT WITH NO DEFECTS****
POURABILITY | EXCELLENT | VERY GOOD
STRENGTH |
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<tbody>
<tr>
<td>1 HOUR - 5000 PSI</td>
<td>3 HOUR - 2100 PSI</td>
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<tr>
<td>1 DAY - 5300 PSI</td>
<td>1 DAY - 4500 PSI</td>
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<tr>
<td>7 DAYS - 6800 PSI</td>
<td>7 DAYS - 5600 PSI</td>
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<tr>
<td>28 DAYS - 9000 PSI</td>
<td>28 DAYS - 7200 PSI</td>
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### NOTES:

1. **NEVER OVERWATER PRODUCT MIXES AND MAKE SURE THE WATER IS MEASURED PRECISELY.**

2. **CAUTION: WHEN USING SUPER POR-ROK ON "COATED" ALUMINUM RAILINGS IT IS CRUCIAL TO ENSURE THE COATING IS NOT SCRATCHED OR MISSING FROM THE RAILING AS ANY EXPOSED ALUMINUM WILL CAUSE Failures.**